## **SIEMENS**

## Data sheet

6ES7512-1SK01-0AB0



SIMATIC DP, CPU 1512SP F-1 PN FOR ET 200SP, CENTRAL PROCESSING UNIT WITH WORKING MEMORY 300 KB FOR PROGRAM AND 1 MB FOR DATA, 1. INTERFACE: PROFINET IRT WITH 3 PORT SWITCH, 48 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY, BUSADAPTER NECESSARY FOR PORT 1 AND 2

General information	
Product type designation	CPU 1512SP F-1 PN
HW functional status	FS01
Firmware version	V1.8
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated as of version</li> </ul>	V13 SP1 Update 4
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms

Input current	
Current consumption (rated value)	0.6 A
Inrush current, max.	4.7 A; Rated value
l²t	0.14 A²·s
Power	
Infeed power to the backplane bus	8.75 W
· · · · · · · · · · · · · · · · · · ·	
Power loss	5000
Power loss, typ.	5.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC Memory Card required	Yes
Work memory	
• integrated (for program)	300 kbyte
• integrated (for data)	1 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	48 ns
for word operations, typ.	58 ns
for fixed point arithmetic, typ.	77 ns
for floating point arithmetic, typ.	307 ns
CPU-blocks	
Number of elements (total)	2 000
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC
	86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	300 kbyte
FC	
Number range	0 65 535
• Size, max.	300 kbyte
ОВ	
• Size, max.	300 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20

<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
Number of technology synchronous alarm OBs	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
retentive data area in total (incl. times, counters,	128 kbyte; Available retentive memory for bit memories, timers,
flags), max.	counters, DBs, and technology data (axes): 88 KB
Flag	
• Number, max.	16 kbyte
Number of clock memories	8; 8 clock memory bits, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
<ul><li>per priority class, max.</li></ul>	64 kbyte; max. 16 KB per block
Address area	

Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
<ul><li>Outputs</li></ul>	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
<ul><li>Outputs (volume)</li></ul>	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Address space per module	
Address space per module, max.	32 byte; For input and output data respectively
Address space per station	
Address space per station, max.	1 280 byte; for central inputs and outputs; depending on configuration
Hardware configuration	
Number of distributed IO systems	2
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• integrated	1
• Via CM	0
Rack	
Modules per rack, max.	64; CPU + 64 modules + server module (mounting width max. 1 m)
<ul> <li>Rack, number of rows, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
● Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul><li>Deviation per day, max.</li></ul>	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes; Via CM DP module
• to DP, slave	Yes; Via CM DP module
•	

• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes

Interfaces	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module

1. Interface	
Interface types	
Number of ports	3; 1. integr. + 2. via BusAdapter
• integrated switch	Yes
• RJ 45 (Ethernet)	Yes; X1
<ul><li>Bus adapter (PROFINET)</li></ul>	Yes; Applicable BusAdapters: BA 2x RJ45, BA 2x FC
Functionality	
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes
• Web server	Yes
Media redundancy	Yes

2. Interface		
Interface types		
<ul><li>Number of ports</li></ul>	1	
• RS 485	Yes; Via CM DP module	
Functionality		
<ul> <li>PROFIBUS DP master</li> </ul>	Yes	
<ul> <li>PROFIBUS DP slave</li> </ul>	Yes	
<ul> <li>SIMATIC communication</li> </ul>	Yes	

Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
<ul> <li>Autonegotiation</li> </ul>	Yes
<ul> <li>Autocrossing</li> </ul>	Yes
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
RS 485	
Transmission rate, max.	12 Mbit/s

Protocols	
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	88
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10

<ul> <li>Number of connections via integrated interfaces</li> </ul>	88
<ul> <li>Number of S7 routing paths</li> </ul>	16
ROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 253 distributed I/O devices can be connected via PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
ROFINET IO Device	
Services	
— PG/OP communication	Yes

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— S7 routing	Yes
— Isochronous mode	No Var
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes
— PROFlenergy	Yes
— Shared device	Yes
Number of IO Controllers with shared	4
device, max.	
SIMATIC communication	Yes
S7 communication, as server	
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	W
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
<ul><li>Data length, max.</li></ul>	64 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user-defined pages
• HTTPS	Yes; Standard and user-defined pages
PROFIBUS DP master	
Number of connections, max.	48
Services	
— PG/OP communication	Yes
— S7 routing	Yes
<ul> <li>Data record routing</li> </ul>	Yes
— Isochronous mode	No
— Equidistance	No
— Number of DP slaves	125
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
Further protocols	
• MODBUS	Yes; MODBUS TCP
Media redundancy	

Switchover time on line break, typ.	200 ms
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
la calegra a constant	
Isochronous mode Isochronous operation (application synchronized up	Yes; Only with PROFINET; with minimum OB 6x cycle of 625 μs
to terminal)	res, only warring inter, warring in object of 625 ps
S7 message functions	
Number of login stations for message functions, max.	32
Block related messages	Yes
Number of configurable alarms, max.	5 000
Number of simultaneously active alarms in alarm pool	
<ul> <li>Number of reserved user alarms</li> </ul>	300
<ul> <li>Number of reserved alarms for system diagnostics</li> </ul>	100
<ul> <li>Number of reserved alarms for Motion Control technology objects</li> </ul>	80
Test commissioning functions	Vacu Darallal antina aggree magginla for un to 2 anging oring
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 3 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes
<ul><li>Variables</li></ul>	Inputs, outputs, memory bits, DB, times, counters
<ul><li>Number of variables, max.</li></ul>	
<ul><li>of which status variables, max.</li></ul>	200; per job
<ul><li>of which control variables, max.</li></ul>	200; per job
Forcing	
• Forcing	Yes
<ul><li>Forcing, variables</li></ul>	Inputs, outputs
<ul> <li>Number of variables, max.</li> </ul>	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes

MAINT LED	Yes
<ul> <li>Monitoring of the supply voltage (PWR-LED)</li> </ul>	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes

<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes	
Supported technology objects		
Motion Control	Yes	
<ul> <li>Speed-controlled axis</li> </ul>		
<ul> <li>Number of speed-controlled axes, max.</li> </ul>	6; Max. number of speed-controlled axes (requirement: there must be no other motion technology objects created)	
<ul> <li>Positioning axis</li> </ul>		
<ul> <li>Number of positioning axes, max.</li> </ul>	6; Max. number of positioning axes (requirement: there must be no other motion technology objects created)	
<ul> <li>Synchronized axes (relative gear synchronization)</li> </ul>		
— Number of axes, max.	3; Max. number of synchronous axes (requirement: there must be no other motion technology objects created)	
External encoders		
<ul> <li>Number of external encoders, max.</li> </ul>	6; Max. number of external encoders (requirement: there must be no other motion technology objects created)	
Controller		
PID_Compact	Yes; Universal PID controller with integrated optimization	
PID_3Step	Yes; PID controller with integrated optimization for valves	
● PID-Temp	Yes; PID controller with integrated optimization for temperature	
Counting and measuring		
<ul><li>High-speed counter</li></ul>	Yes	
Ambient conditions		
Ambient temperature during operation		
• horizontal installation, min.	0 °C	
<ul> <li>horizontal installation, max.</li> </ul>	60 °C	
<ul> <li>vertical installation, min.</li> </ul>	0 °C	
<ul> <li>vertical installation, max.</li> </ul>	50 °C	
Ambient temperature during storage/transportation		
• min.	-40 °C	
• max.	70 °C	
Configuration		
Programming		
Programming language		
— LAD	Yes; incl. failsafe	
— FBD	Yes; incl. failsafe	
— STL	Yes	
— SCL	Yes	
— GRAPH	Yes	

Know-how protection	
User program protection	Yes
Copy protection	Yes
<ul> <li>Block protection</li> </ul>	Yes
Access protection	
Protection level: Write protection	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	310 g
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