SIEMENS

Data sheet

6ES7511-1TK01-0AB0



SIMATIC S7-1500T, CPU 1511T-1 PN, Central processing unit with Work memory 225 KB for program and 1 MB for data, 1st interface: PROFINET IRT with 2-port switch, 60 ns bit performance, SIMATIC Memory Card required

General information	
	CPU 1511T-1 PN
Product type designation HW functional status	CP0 15111-1 PN FS04
Firmware version	V2.9
Product function	V2.9
I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 625 µs
• Isochionous mode	(distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V14 (FW V2.0) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.7 A
Inrush current, max.	1.9 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	5.7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
 integrated (for program) 	225 kbyte

 integrated (for data) 	1 Mbyte
Load memory	T MOYO
 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	150 kbyte
FC	
Number range	0 65 535
• Size, max.	150 kbyte
OB	
• Size, max.	150 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 500 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	2
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags), max.	1 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
 Number of clock memories 	8; 8 clock memory bit, grouped into one clock memory byte

Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	1 024; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	0 like to
— Inputs (volume)	8 kbyte
— Outputs (volume) Subprocess images	8 kbyte
Number of subprocess images, max.	32
Hardware configuration	
	32; A distributed I/O system is characterized not only by the integration
Number of distributed IO systems	of distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
Number of IO Controllers	be inserted in total
integrated	1
Via CM	; 4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
	be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
 Number of lines, max. 	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
•Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
 supported 	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	Vos: IDv4
IP protocol PROFINET IO Controller	Yes; IPv4 Yes
PROFINET TO Controller PROFINET TO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	

Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
 — Direct data exchange 	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	128; In total, up to 256 distributed I/O devices can be connected via AS-
	i, PROFIBUS or PROFINET
 — Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, 	128
max.	
— of which in line, max.	128
- Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	
- Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the
	minimum update time of 625 µs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μ s to 8 ms; Note: In the case of IRT with isochronous mode, the
	minimum update time of 625 µs of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625
cycles	µs 3 875 µs)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
-	
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
 PG/OP communication 	Yes
— Isochronous mode	No
	No Yes
— Isochronous mode	
— Isochronous mode— IRT	Yes
Isochronous modeIRTPROFlenergy	Yes Yes; per user program
 Isochronous mode IRT PROFlenergy Shared device 	Yes Yes; per user program Yes
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, 	Yes Yes; per user program Yes
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. 	Yes Yes; per user program Yes 4
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record 	Yes Yes; per user program Yes 4 Yes; per user program
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record 	Yes Yes; per user program Yes 4 Yes; per user program
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet)	Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet) 100 Mbps 	Yes Yes; per user program Yes 4 Yes; per user program Yes
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation 	Yes Yes; per user program Yes 4 Yes; per user program Yes Yes
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing 	Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation 	Yes Yes; per user program Yes 4 Yes; per user program Yes Yes
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing 	Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED 	Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autoressing Industrial Ethernet status LED Protocols	Yes Yes; per user program Yes 4 Yes; per user program Yes Yes Yes Yes Yes
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED Protocols PROFIsafe	Yes Yes; per user program Yes 4 Yes; per user program Yes Yes Yes Yes Yes Yes
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autorossing Industrial Ethernet status LED Protocols PROFIsafe Number of connections	Yes Yes; per user program Yes 4 Yes; per user program Yes Yes Yes Yes Yes
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autonegotiation Autocrossing Industrial Ethernet status LED Protocols PROFIsafe Number of connections, max. Number of connections, reserved for ES/HMI/web 	Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes Yes Yes Yes Yes Yes Yes
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autorossing Industrial Ethernet status LED Protocols PROFIsafe Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces 	Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes Yes Yes Yes Yes Yes Yes
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autorossing Industrial Ethernet status LED Protocols PROFIsafe Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths 	Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes Yes Yes Yes Yes Yes Yes
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autoressing Industrial Ethernet status LED Protocols PROFIsafe Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths 	Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes Yes Yes Yes Yes Yes
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED Protocols PROFIsafe Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding 	Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes Yes Yes Yes Yes Yes Yes
 Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED Protocols PROFIsafe Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy 	Yes Yes; per user program Yes; per user program Yes; per user program Yes Yes Yes Yes Yes Yes Yes Yes
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	ement: IRT MRP, bumpless for MRPD
Switchover time on line break, typ.200 ms; For MRP, bumpless for MRPD Number of stations in the ring, max.50SIMATIC communicationYes; encryption with TLS V1.3 pre-selected• PG/OP communicationYes; encryption with TLS V1.3 pre-selected• S7 routingYes• S7 communication, as serverYes• User data per job, max.See online help (S7 communication, user data size)Open IE communicationYes• TCP/IPYes• Data length, max.64 kbyte- Data length, max.64 kbyte• UDPYes• Data length, max.94 kbyte; 1472 bytes for UDP broadcast• UDPYes• DATAYes; Max.5 multicast circuits• DHCPYes• DNSYes• SNMPYes• DCPYes• LLDPYes• LLDPYes; OptionalWeb serverYes; Standard and user pages• HTTPSYes; Standard and user pages	MRP, bumpless for MRPD
Number of stations in the ring, max.50SIMATIC communication• PG/OP communicationYes; encryption with TLS V1.3 pre-selected• S7 routingYes• S7 communication, as serverYes• S7 communication, as clientYes• User data per job, max.See online help (S7 communication, user data size)Open IE communicationYes- Data length, max.64 kbyte- Data length, max.64 kbyte- several passive connections per port, supportedYes• ISO-on-TCP (RFC1006)Yes- Data length, max.64 kbyte• UDPYes- Data length, max.64 kbyte• UDPYes- Data length, max.64 kbyte• UDPYes- Data length, max.94 kbyte• DHCPYes• DNSYes• SNMPYes• DCPYes• LLDPYes• EncryptionYes; OptionalWeb server-• HTTPSYes; Standard and user pages	
SIMATIC communication Yes; encryption with TLS V1.3 pre-selected • PG/OP communication, as server Yes • S7 communication, as server Yes • S7 communication, as client Yes • User data per job, max. See online help (S7 communication, user data size) Open IE communication • TCP/IP Yes - Data length, max. 64 kbyte - several passive connections per port, supported Yes • ISO-on-TCP (RFC1006) Yes - Data length, max. 64 kbyte • UDP Yes - Data length, max. 64 kbyte • UDP Yes - Data length, max. 64 kbyte • UDP Yes - Data length, max. 2 kbyte; 1 472 bytes for UDP broadcast - UDP multicast Yes; Max. 5 multicast circuits • DHCP Yes • DNS Yes • SNMP Yes • DCP Yes • LLDP Yes • Encryption Yes; Optional Web server HTTP Yes; Standard and user pages • HTTPS Yes; Standa	tion with TLS V1.3 pre-selected
 PG/OP communication Yes; encryption with TLS V1.3 pre-selected S7 routing Yes S7 communication, as server Yes S7 communication, as client Yes S7 communication, as client Yes Open IE communication TCP/IP Data length, max. G4 kbyte S0-on-TCP (RFC1006) S0-on-TCP (RFC1006) Yes Obta length, max. G4 kbyte UDP Yes So-on-TCP (RFC1006) Yes Open IE communication Yes S0-on-TCP (RFC1006) Yes Yes S0-On-TCP (RFC1006) Yes Yes S0-On-TCP (RFC1006) Yes Yes S0-On-TCP (RFC1006) Yes Yes (Max. 5 multicast circuits DHCP Yes SNMP Yes SNMP Yes SNMP Yes S0-CP Yes Yes Yes S0-CP Yes Ye	tion with TLS V1.3 pre-selected
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• S7 communication, as serverYes• S7 communication, as clientYes• User data per job, max.See online help (S7 communication, user data size)Open IE communication-• TCP/IPYes- Data length, max.64 kbyte- several passive connections per port, supportedYes• ISO-on-TCP (RFC1006)Yes- Data length, max.64 kbyte• UDPYes- Data length, max.64 kbyte• UDPYes- Data length, max.64 kbyte• UDPYes- Data length, max.94 kbyte; 1 472 bytes for UDP broadcast- UDP multicastYes• DHCPYes• DHCPYes <td></td>	
 S7 communication, as client User data per job, max. See online help (S7 communication, user data size) Open IE communication TCP/IP Data length, max. Several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. Bourder (Communication) Yes Data length, max. Several passive connections per port, supported ISO-on-TCP (RFC1006) Yes Data length, max. 4 kbyte UDP Yes Data length, max. 2 kbyte; 1 472 bytes for UDP broadcast UDP multicast Yes; Max. 5 multicast circuits DHCP Yes SNMP Yes SNMP Yes Encryption Yes; Optional Web server HTTP Yes; Standard and user pages HTTPS Yes; Standard and user pages 	
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• DNSYes• SNMPYes• DCPYes• LLDPYes• EncryptionYes; OptionalWeb server• HTTPYes; Standard and user pages• HTTPSYes; Standard and user pages	municast circuits
• SNMPYes• DCPYes• LLDPYes• EncryptionYes; OptionalWeb server• HTTPYes; Standard and user pages• HTTPSYes; Standard and user pages	
• DCPYes• LLDPYes• EncryptionYes; OptionalWeb server• HTTPYes; Standard and user pages• HTTPSYes; Standard and user pages	
• LLDP Yes • Encryption Yes; Optional Web server	
• Encryption Yes; Optional Web server	
Web server Yes; Standard and user pages • HTTP Yes; Standard and user pages • HTTPS Yes; Standard and user pages	
• HTTPYes; Standard and user pages• HTTPSYes; Standard and user pages	al
HTTPS Yes; Standard and user pages	
	rd and user pages
	rd and user pages
Runtime license required Yes; "Small" license required	license required
OPC UA Client Yes	
— Application authentication Yes	
— Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256	
— User authentication anonymous" or by user name & password	s" or by user name & password
- Number of connections, max. 4	
 number of nodes of the client interfaces, recommended max. 	
 — Number of elements for one call of 300 OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C 	
max. — Number of elements for one call of 20	
OPC_UA_NameSpaceGetIndexList, max.	
 — Number of elements for one call of 100 OPC_UA_MethodGetHandleList, max. 	
 number of simultaneous calls of the client instructions for session management, per connection, max. 	
 number of simultaneous calls of the client instructions for data access, per connection, max. 	
- Number of registerable nodes, max. 5 000	
— Number of registerable method calls of 100	
OPC_UA_MethodCall, max.	
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 20 	
• OPC UA Server Yes; Data access (read, write, subscribe), method call, custom address space	
- Application authentication Yes	ccess (read, write, subscribe), method call, custom address
 — Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 	ccess (read, write, subscribe), method call, custom address
— User authentication "anonymous" or by user name & password	curity policies: None, Basic128Rsa15, Basic256Rsa15,
— GDS support (certificate management) Yes	curity policies: None, Basic128Rsa15, Basic256Rsa15, a256
- Number of sessions, max. 32	curity policies: None, Basic128Rsa15, Basic256Rsa15, a256
- Number of accessible variables, max. 50 000	curity policies: None, Basic128Rsa15, Basic256Rsa15, a256
- Number of registerable nodes, max. 10 000	curity policies: None, Basic128Rsa15, Basic256Rsa15, a256
- Number of subscriptions per session, max. 20	curity policies: None, Basic128Rsa15, Basic256Rsa15, a256

— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
 Number of server methods, max. 	20
 Number of inputs/outputs per server method, 	20
max.	
 number of monitored items, recommended 	1 000; for 1 s sampling interval and 1 s send interval
max.	10 of each "Conver interfaces" / "Companies apositization" type and 20
 Number of server interfaces, max. 	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 — Number of nodes for user-defined server 	1 000
interfaces, max.	1000
Alarms and Conditions	Yes
— Number of program alarms	100
— Number of alarms for system diagnostics	50
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
	N
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm"
	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
 Number of program alarms 	600
 Number of alarms for system diagnostics 	100
 Number of alarms for motion technology objects 	80
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	÷
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
- of which status variables, max.	200; per job
— of which status variables, max.	200; per job
Forcing	200, per job
Forcing	Yes
5	
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	Vac
present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	
 Number of configurable Traces 	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of
	the PLC program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for 	800
technology objects	
Required Motion Control resources	
— per speed-controlled axis	
	40
— per positioning axis	40 80

— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Number of available Extended Motion Control 	40
resources for technology objects	
Required Extended Motion Control resources	
— per cam (1 000 points and 50 segments)	2
— per cam (10 000 points and 50 segments)	20
— for each set of kinematics	30
— Per leading axis proxy	3
 Positioning axis — Number of positioning axes at motion control 	5
cycle of 4 ms (typical value)	5
 Number of positioning axes at motion control 	10
cycle of 8 ms (typical value)	
Controller	
 PID_Compact 	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	Vec
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0 °C
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	0 °C
 vertical installation, max. 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to see lovel	
Altitude during operation relating to sea level	5 000 m. Restrictions for installation altitudes > 2 000 m. see manual
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max. configuration / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max. configuration / header configuration / programming / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language	
Installation altitude above sea level, max. configuration / header configuration / programming / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD	Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD	Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL 	Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL 	Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection 	Yes Yes Yes Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection	Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection Block protection 	Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection 	Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data 	Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection errotection protection of confidential configuration data Password for display 	Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection protection of confidential configuration data Password for display Protection level: Write protection 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection Protection of confidential configuration data Password for display Protection level: Write protection Protection level: Complete protection 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Complete protection Protection level: Complete protection 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Complete protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Complete protection Protection level: Complete protection programming / cycle time monitoring / header lower limit 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection Protection of confidential configuration data Password for display Protection level: Write protection Protection level: Complete protection Protection level: Complete protection Iower limit upper limit Dimensions	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection Protection of confidential configuration data Password for display Protection level: Write protection Protection level: Complete protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection Protection of confidential configuration data Password for display Protection level: Write protection Protection level: Complete protection Protection level: Complete protection Iower limit upper limit 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection Protection of confidential configuration data Password for display Protection level: Write protection Protection level: Complete protection Protection level: Complete protection Iower limit upper limit Dimensions	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection Protection of confidential configuration data Password for display Protection level: Write protection Protection level: Complete protection Protection level: Complete protection lower limit upper limit Dimensions Width Height Depth 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes