## **SIEMENS**

## **Data sheet**

## 6ES7514-2DN03-0AB0

SIMATIC DP, CPU 1514SP-2 PN for ET 200SP, central processing unit with work memory 600 KB for program and 3.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 6 ns bit performance, SIMATIC Memory Card required, BusAdapter required for 1st interface

General information	
Product type designation	CPU 1514SP-2 PN
HW functional status	FS01
Firmware version	V3.0
Product function	
I&M data	Yes; I&M0 to I&M3
Module swapping during operation (hot swapping)	Yes; Multi-hot swapping
• Isochronous mode	Yes; only with PROFINET; with minimum OB 6x cycle of 375 μs
Engineering with	· · · · · · · · · · · · · · · · · · ·
STEP 7 TIA Portal configurable/integrated from	V18 (FW V3.0)
version	
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	10 ms
Input current	
Current consumption (rated value)	0.51 A
Current consumption, max.	0.7 A
Inrush current, max.	1.34 A; Rated value
l²t	0.3 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	8.05 W
Power loss	
Power loss, typ.	6.5 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul><li>integrated (for program)</li></ul>	600 kbyte
integrated (for data)	3.5 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	6 ns
for word operations, typ.	7 ns
for fixed point arithmetic, typ.	9 ns
for floating point arithmetic, typ.	37 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	

Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	3.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
<ul><li>Size, max.</li></ul>	600 kbyte
FC	
<ul> <li>Number range</li> </ul>	0 65 535
• Size, max.	600 kbyte
OB	
• Size, max.	600 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 250 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
<ul> <li>per priority class</li> </ul>	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers,
	counters, DBs, and technology data (axes): 472 KB
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	,
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	oz najto, Ali outputo die ili tile process illiage
— Inputs (volume)	8 kbyte
— Outputs (volume) per CM/CP	8 kbyte
·	8 khyte
— Inputs (volume)	8 kbyte

Outnute (valuma)	8 khyta
— Outputs (volume) Subprocess images	8 kbyte
Number of subprocess images, max.	32
Address space per module	02
Address space per module, max.	288 byte; For input and output data respectively
Address space per station	200 byte, 1 of input and output data respectively
Address space per station, max.	2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	1
Number of IO Controllers	
<ul><li>integrated</li></ul>	2
• Via CM	0
Rack	00 0011 04 11 1
<ul><li>Modules per rack, max.</li><li>Quantity of operable ET 200SP modules, max.</li></ul>	80; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules 64
<ul> <li>Quantity of operable ET 200AL modules, max.</li> </ul>	16
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
<ul><li>supported</li></ul>	Yes
<ul> <li>to DP, master</li> </ul>	Yes; Via CM DP module
<ul> <li>to DP, slave</li> </ul>	Yes; Via CM DP module
• in AS, master	Yes
• in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1; Via CM DP module
Optical interface	No
1. Interface	
Interface types	
V1	
RJ 45 (Ethernet)	Yes; X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
<ul><li>RJ 45 (Ethernet)</li><li>Number of ports</li></ul>	·
<ul><li>Number of ports</li></ul>	Yes; X1 P1 and X1 P2 via BusAdapter BA 2x RJ45 2; via BusAdapter Yes
	2; via BusAdapter
<ul><li>Number of ports</li><li>integrated switch</li></ul>	2; via BusAdapter Yes
<ul><li>Number of ports</li><li>integrated switch</li><li>BusAdapter (PROFINET)</li></ul>	2; via BusAdapter Yes
<ul> <li>Number of ports</li> <li>integrated switch</li> <li>BusAdapter (PROFINET)</li> </ul> Protocols	2; via BusAdapter Yes Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12
<ul> <li>Number of ports</li> <li>integrated switch</li> <li>BusAdapter (PROFINET)</li> </ul> Protocols <ul> <li>IP protocol</li> </ul>	2; via BusAdapter Yes Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12 Yes; IPv4
<ul> <li>Number of ports</li> <li>integrated switch</li> <li>BusAdapter (PROFINET)</li> </ul> Protocols <ul> <li>IP protocol</li> <li>PROFINET IO Controller</li> </ul>	2; via BusAdapter Yes Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12 Yes; IPv4 Yes
<ul> <li>Number of ports</li> <li>integrated switch</li> <li>BusAdapter (PROFINET)</li> </ul> Protocols <ul> <li>IP protocol</li> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> </ul>	2; via BusAdapter Yes Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12  Yes; IPv4 Yes Yes
<ul> <li>Number of ports</li> <li>integrated switch</li> <li>BusAdapter (PROFINET)</li> </ul> Protocols <ul> <li>IP protocol</li> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> <li>SIMATIC communication</li> </ul>	2; via BusAdapter Yes Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12  Yes; IPv4 Yes Yes Yes Yes
<ul> <li>Number of ports</li> <li>integrated switch</li> <li>BusAdapter (PROFINET)</li> </ul> Protocols <ul> <li>IP protocol</li> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> <li>SIMATIC communication</li> <li>Open IE communication</li> </ul>	2; via BusAdapter Yes Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12  Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes; Optionally also encrypted
<ul> <li>Number of ports</li> <li>integrated switch</li> <li>BusAdapter (PROFINET)</li> </ul> Protocols <ul> <li>IP protocol</li> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> <li>SIMATIC communication</li> <li>Open IE communication</li> <li>Web server</li> </ul>	2; via BusAdapter Yes Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12  Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes; Optionally also encrypted Yes
<ul> <li>Number of ports</li> <li>integrated switch</li> <li>BusAdapter (PROFINET)</li> </ul> Protocols <ul> <li>IP protocol</li> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> <li>SIMATIC communication</li> <li>Open IE communication</li> <li>Web server</li> <li>Media redundancy</li> </ul>	2; via BusAdapter Yes Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12  Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes Yes Yes; Optionally also encrypted Yes
<ul> <li>Number of ports</li> <li>integrated switch</li> <li>BusAdapter (PROFINET)</li> </ul> Protocols <ul> <li>IP protocol</li> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> <li>SIMATIC communication</li> <li>Open IE communication</li> <li>Web server</li> <li>Media redundancy</li> </ul> PROFINET IO Controller	2; via BusAdapter Yes Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12  Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes Yes Yes; Optionally also encrypted Yes
Number of ports integrated switch BusAdapter (PROFINET)  Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy  PROFINET IO Controller Services	2; via BusAdapter Yes Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12  Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes; Optionally also encrypted Yes Yes
<ul> <li>Number of ports</li> <li>integrated switch</li> <li>BusAdapter (PROFINET)</li> </ul> Protocols <ul> <li>IP protocol</li> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> <li>SIMATIC communication</li> <li>Open IE communication</li> <li>Web server</li> <li>Media redundancy</li> </ul> PROFINET IO Controller <ul> <li>Services</li> <li>— PG/OP communication</li> </ul>	2; via BusAdapter Yes Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12  Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes; Optionally also encrypted Yes Yes

— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	,
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send</li> </ul>	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625
cycles	μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 µs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms PROFINET IO Device	4 ms to 512 ms
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
activation/deactivation of I-devices	Yes; per user program
<ul> <li>Asset management record</li> </ul>	Yes; per user program
2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
<ul> <li>Open IE communication</li> </ul>	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	32

— of which in line, max.	32
<ul> <li>Number of IO Devices that can be</li> </ul>	8; in total across all interfaces
simultaneously activated/deactivated, max.	
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
<ul><li>Updating times</li></ul>	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	quantity of configured user data
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	1110 10 012 1110
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device,</li> </ul>	4
max.	
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
Asset management record	Yes; per user program
3. Interface	
Interface types	
• RS 485	Yes; Via CM DP module
Number of ports	1
Protocols	
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	Yes
SIMATIC communication	Yes
PROFIBUS DP master	
Number of connections, max.	48; Of which 4 each reserved for ES and HMI
<ul> <li>Number of DP slaves, max.</li> </ul>	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	A5-I, PROFIBUS OF PROFINET
— PG/OP communication	Yes
— Equidistance	No
Lydidistance      Isochronous mode	No
Activation/deactivation of DP slaves	Yes
	165
Interface types	
RJ 45 (Ethernet)	V
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing     Industrial Ethernet status LED	Yes
Industrial Ethernet status LED	Yes
RS 485  • Transmission rate, max.	12 Mbit/s
,	12 IVIDIUS
Protocols	
PROFIsafe	No
Number of connections	400 1 1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
Number of connections, max.	192; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	128
Number of connections per CP/CM	32
Number of S7 routing paths  Padundancy mode.	16
Redundancy mode	Von
H-Sync forwarding  Media redundancy	Yes
Media redundancy	Voc. only via Pun Adapter
— Media redundancy	Yes; only via BusAdapter
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	
	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	200 ms; For MRP, bumpless for MRPD 50

SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
Data record routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Open IE communication	
TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port,</li> </ul>	Yes
supported	
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
_	
• UDP	Yes
<ul><li>Data length, max.</li></ul>	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 118 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
•	του, οριισπαι
Web server	Vac. Chanderd and upon name
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
<ul> <li>Runtime license required</li> </ul>	Yes; "Medium" license required
<ul> <li>OPC UA Client</li> </ul>	Yes; Data Access (registered Read/Write), Method Call
<ul> <li>Application authentication</li> </ul>	Yes
Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
coounty ponoise	Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	10
<ul> <li>Number of nodes of the client interfaces,</li> </ul>	2 000
recommended max.	2 000
Number of elements for one call of	300
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/O	000
max.	
<ul> <li>Number of elements for one call of</li> </ul>	20
OPC_UA_NameSpaceGetIndexList, max.	
Number of elements for one call of	100
OPC_UA_MethodGetHandleList, max.	
Number of simultaneous calls of the client	1
instructions for session management, per	
connection, max.	
Number of simultaneous calls of the client	5
instructions for data access, per connection, max.	
Number of registerable nodes, max.	5 000
_	
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
	20
Number of inputs/outputs when calling OPC IIA MethodCall may	20
OPC_UA_MethodCall, max.	Voca Data Access (Bood Marita Cultaratile VAA III 10 III Al
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms &
Applicationthtiti	Condition (A&C), Custom Address Space
Application authentication	Yes
<ul><li>— Security policies</li></ul>	available security policies: None, Basic128Rsa15, Basic256Rsa15,
Hoor outbook	Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
oz o capport (con amount management)	48
Number of sessions, max.	
	100 000
<ul><li>— Number of sessions, max.</li><li>— Number of accessible variables, max.</li></ul>	100 000 20 000
<ul><li>— Number of sessions, max.</li><li>— Number of accessible variables, max.</li><li>— Number of registerable nodes, max.</li></ul>	20 000
<ul> <li>Number of sessions, max.</li> <li>Number of accessible variables, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of subscriptions per session, max.</li> </ul>	20 000 50
<ul> <li>Number of sessions, max.</li> <li>Number of accessible variables, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of subscriptions per session, max.</li> <li>Sampling interval, min.</li> </ul>	20 000 50 100 ms
<ul> <li>Number of sessions, max.</li> <li>Number of accessible variables, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of subscriptions per session, max.</li> </ul>	20 000 50

<ul> <li>Number of inputs/outputs per server method,</li> </ul>	20
max.	4 000, for 4
<ul> <li>Number of monitored items, recommended max.</li> </ul>	4 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	of the type "Reference namespace" 30 000
Alarms and Conditions	Yes
Number of program alarms	200
Number of alarms for system diagnostics	100
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of loadable program messages in North, max.  Number of simultaneously active program alarms	
Number of program alarms	1 000
Number of alarms for system diagnostics	200
Number of alarms for motion technology objects	160
	100
Test commissioning functions	Very Develled ording access to the first of the second ordinary and the second ordinary access to the second ordinary access t
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes
<ul> <li>Variables</li> </ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	
<ul><li>of which status variables, max.</li></ul>	200; per job
— of which control variables, max.	200; per job
Forcing	
<ul><li>Forcing</li></ul>	Yes
<ul> <li>Forcing, variables</li> </ul>	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	500
Traces	4.11.4.540.165.6.1.4
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Monitoring of the supply voltage (PWR-LED)</li> </ul>	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of
	the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for</li> </ul>	2 400
technology objects	
Required Motion Control resources	
<ul><li>per speed-controlled axis</li></ul>	40
<ul><li>per positioning axis</li></ul>	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40

<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	11
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	20
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-30 °C; No condensation
<ul> <li>horizontal installation, max.</li> </ul>	60 °C
<ul> <li>vertical installation, min.</li> </ul>	-30 °C; No condensation
<ul> <li>vertical installation, max.</li> </ul>	50 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
protection of confidential configuration data	Yes
Protection level: Write protection	Yes
Protection level: Read/write protection	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	265 g
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last modified:

4/2/2023