



SIMATIC S7-1500, CPU 1515-2 PN, central processing unit with work memory 1 MB for program and 4.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 6 ns bit performance, SIMATIC Memory Card required \*\*\* approvals and certificates according to entry 109816732 at support.industry.siemens.com to be considered! \*\*\*

| General information  |  |
|--|--|
| Product type designation   | CPU 1515-2 PN  |
| HW functional status   | FS01   |
| Firmware version   | V3.0   |
| Product function   |  |
| <ul style="list-style-type: none"> <li>I&amp;M data</li> </ul>   | Yes; I&M0 to I&M3  |
| <ul style="list-style-type: none"> <li>Isochronous mode</li> </ul>                                       | Yes; Distributed and central; with minimum OB 6x cycle of 375 $\mu$ s (distributed) and 1 ms (central) |
| Engineering with   |  |
| <ul style="list-style-type: none"> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul> | V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7515-2AM02-0AB0                       |
| Configuration control  |  |
| via dataset  | Yes  |
| Display  |  |
| Screen diagonal [cm]   | 6.1 cm   |
| Control elements   |  |
| Number of keys   | 8  |
| Mode buttons   | 2  |
| Supply voltage   |  |
| Rated value (DC)   | 24 V   |
| permissible range, lower limit (DC)  | 19.2 V   |
| permissible range, upper limit (DC)  | 28.8 V   |
| Reverse polarity protection  | Yes  |
| Mains buffering  |  |
| <ul style="list-style-type: none"> <li>Mains/voltage failure stored energy time</li> </ul>               | 5 ms   |
| <ul style="list-style-type: none"> <li>Repeat rate, min.</li> </ul>                                      | 1/s  |
| Input current  |  |
| Current consumption (rated value)  | 0.83 A   |
| Current consumption, max.  | 1.03 A   |
| Inrush current, max.   | 1.15 A; Rated value  |
| $I^2t$   | 0.6 A <sup>2</sup> ·s  |
| Power  |  |
| Infeed power to the backplane bus  | 12 W   |
| Power consumption from the backplane bus (balanced)  | 6.2 W  |
| Power loss   |  |
| Power loss, typ.   | 7.9 W  |
| Memory   |  |
| Number of slots for SIMATIC memory card  | 1  |
| SIMATIC memory card required   | Yes  |
| Work memory  |  |

|  |   |
|--|---|
| <ul style="list-style-type: none"> <li>integrated (for program)</li> </ul>                   | 1 Mbyte   |
| <ul style="list-style-type: none"> <li>integrated (for data)</li> </ul>                      | 4.5 Mbyte   |
| <b>Load memory</b>   |   |
| <ul style="list-style-type: none"> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>        | 32 Gbyte  |
| <b>Backup</b>  |   |
| <ul style="list-style-type: none"> <li>maintenance-free</li> </ul>                           | Yes   |
| <b>CPU processing times</b>  |   |
| for bit operations, typ.   | 6 ns  |
| for word operations, typ.  | 7 ns  |
| for fixed point arithmetic, typ.   | 9 ns  |
| for floating point arithmetic, typ.  | 37 ns   |
| <b>CPU-blocks</b>  |   |
| Number of elements (total)   | 8 000; Blocks (OB, FB, FC, DB) and UDTs   |
| <b>DB</b>  |   |
| <ul style="list-style-type: none"> <li>Number range</li> </ul>                               | 1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999 |
| <ul style="list-style-type: none"> <li>Size, max.</li> </ul>                                 | 4.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB   |
| <b>FB</b>  |   |
| <ul style="list-style-type: none"> <li>Number range</li> </ul>                               | 0 ... 65 535  |
| <ul style="list-style-type: none"> <li>Size, max.</li> </ul>                                 | 1 Mbyte   |
| <b>FC</b>  |   |
| <ul style="list-style-type: none"> <li>Number range</li> </ul>                               | 0 ... 65 535  |
| <ul style="list-style-type: none"> <li>Size, max.</li> </ul>                                 | 1 Mbyte   |
| <b>OB</b>  |   |
| <ul style="list-style-type: none"> <li>Size, max.</li> </ul>                                 | 1 Mbyte   |
| <ul style="list-style-type: none"> <li>Number of free cycle OBs</li> </ul>                   | 100   |
| <ul style="list-style-type: none"> <li>Number of time alarm OBs</li> </ul>                   | 20  |
| <ul style="list-style-type: none"> <li>Number of delay alarm OBs</li> </ul>                  | 20  |
| <ul style="list-style-type: none"> <li>Number of cyclic interrupt OBs</li> </ul>             | 20; With minimum OB 3x cycle of 250 µs  |
| <ul style="list-style-type: none"> <li>Number of process alarm OBs</li> </ul>                | 50  |
| <ul style="list-style-type: none"> <li>Number of DPV1 alarm OBs</li> </ul>                   | 3   |
| <ul style="list-style-type: none"> <li>Number of isochronous mode OBs</li> </ul>             | 2   |
| <ul style="list-style-type: none"> <li>Number of technology synchronous alarm OBs</li> </ul> | 2   |
| <ul style="list-style-type: none"> <li>Number of startup OBs</li> </ul>                      | 100   |
| <ul style="list-style-type: none"> <li>Number of asynchronous error OBs</li> </ul>           | 4   |
| <ul style="list-style-type: none"> <li>Number of synchronous error OBs</li> </ul>            | 2   |
| <ul style="list-style-type: none"> <li>Number of diagnostic alarm OBs</li> </ul>             | 1   |
| <b>Nesting depth</b>   |   |
| <ul style="list-style-type: none"> <li>per priority class</li> </ul>                         | 24  |
| <b>Counters, timers and their retentivity</b>  |   |
| <b>S7 counter</b>  |   |
| <ul style="list-style-type: none"> <li>Number</li> </ul>                                     | 2 048   |
| <b>Retentivity</b>   |   |
| — adjustable   | Yes   |
| <b>IEC counter</b>   |   |
| <ul style="list-style-type: none"> <li>Number</li> </ul>                                     | Any (only limited by the main memory)   |
| <b>Retentivity</b>   |   |
| — adjustable   | Yes   |
| <b>S7 times</b>  |   |
| <ul style="list-style-type: none"> <li>Number</li> </ul>                                     | 2 048   |
| <b>Retentivity</b>   |   |
| — adjustable   | Yes   |
| <b>IEC timer</b>   |   |
| <ul style="list-style-type: none"> <li>Number</li> </ul>                                     | Any (only limited by the main memory)   |
| <b>Retentivity</b>   |   |
| — adjustable   | Yes   |
| <b>Data areas and their retentivity</b>  |   |
| Retentive data area (incl. timers, counters, flags), max.                                    | 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB                           |
| Extended retentive data area (incl. timers, counters, flags), max.                           | 4.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF  |
| <b>Flag</b>  |   |
| <ul style="list-style-type: none"> <li>Size, max.</li> </ul>                                 | 16 kbyte  |

|   |   |
|---|---|
| <ul style="list-style-type: none"> <li>Number of clock memories</li> </ul>  | 8; 8 clock memory bit, grouped into one clock memory byte   |
| <b>Data blocks</b>  |   |
| <ul style="list-style-type: none"> <li>Retentivity adjustable</li> <li>Retentivity preset</li> </ul>  | Yes<br>No   |
| <b>Local data</b>   |   |
| <ul style="list-style-type: none"> <li>per priority class, max.</li> </ul>  | 64 kbyte; max. 16 KB per block  |
| <b>Address area</b>   |   |
| Number of IO modules  | 8 192; max. number of modules / submodules  |
| <b>I/O address area</b>   |   |
| <ul style="list-style-type: none"> <li>Inputs</li> <li>Outputs</li> </ul>   | 32 kbyte; All inputs are in the process image<br>32 kbyte; All outputs are in the process image   |
| <b>per integrated IO subsystem</b>  |   |
| <ul style="list-style-type: none"> <li>Inputs (volume)</li> <li>Outputs (volume)</li> </ul>   | 8 kbyte<br>8 kbyte  |
| <b>per CM/CP</b>  |   |
| <ul style="list-style-type: none"> <li>Inputs (volume)</li> <li>Outputs (volume)</li> </ul>   | 8 kbyte<br>8 kbyte  |
| <b>Subprocess images</b>  |   |
| <ul style="list-style-type: none"> <li>Number of subprocess images, max.</li> </ul>   | 32  |
| <b>Hardware configuration</b>   |   |
| Number of distributed IO systems  | 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| <b>Number of DP masters</b>   |   |
| <ul style="list-style-type: none"> <li>Via CM</li> </ul>  | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total   |
| <b>Number of IO Controllers</b>   |   |
| <ul style="list-style-type: none"> <li>integrated</li> <li>Via CM</li> </ul>  | 2<br>8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total  |
| <b>Rack</b>   |   |
| <ul style="list-style-type: none"> <li>Modules per rack, max.</li> <li>Number of lines, max.</li> </ul>   | 32; CPU + 31 modules<br>1   |
| <b>PtP CM</b>   |   |
| <ul style="list-style-type: none"> <li>Number of PtP CMs</li> </ul>   | the number of connectable PtP CMs is only limited by the number of available slots  |
| <b>Time of day</b>  |   |
| <b>Clock</b>  |   |
| <ul style="list-style-type: none"> <li>Type</li> <li>Backup time</li> <li>Deviation per day, max.</li> </ul>  | Hardware clock<br>6 wk; At 40 °C ambient temperature, typically<br>10 s; Typ.: 2 s  |
| <b>Operating hours counter</b>  |   |
| <ul style="list-style-type: none"> <li>Number</li> </ul>  | 16  |
| <b>Clock synchronization</b>  |   |
| <ul style="list-style-type: none"> <li>supported</li> <li>in AS, master</li> <li>in AS, slave</li> <li>on Ethernet via NTP</li> </ul>   | Yes<br>Yes<br>Yes<br>Yes  |
| <b>Interfaces</b>   |   |
| Number of PROFINET interfaces   | 2   |
| <b>1. Interface</b>   |   |
| <b>Interface types</b>  |   |
| <ul style="list-style-type: none"> <li>RJ 45 (Ethernet)</li> <li>Number of ports</li> <li>integrated switch</li> </ul>  | Yes; X1<br>2<br>Yes   |
| <b>Protocols</b>  |   |
| <ul style="list-style-type: none"> <li>IP protocol</li> <li>PROFINET IO Controller</li> <li>PROFINET IO Device</li> <li>SIMATIC communication</li> <li>Open IE communication</li> <li>Web server</li> <li>Media redundancy</li> </ul> | Yes; IPv4<br>Yes<br>Yes<br>Yes<br>Yes; Optionally also encrypted<br>Yes<br>Yes  |

| PROFINET IO Controller  |  |
|---|--|
| Services  |  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | Yes  |
| — Direct data exchange  | Yes; Requirement: IRT and isochronous mode (MRPD optional)   |
| — IRT   | Yes  |
| — PROFIenergy   | Yes; per user program  |
| — Prioritized startup   | Yes; Max. 32 PROFINET devices  |
| — Number of connectable IO Devices, max.                                      | 256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET   |
| — Of which IO devices with IRT, max.  | 64   |
| — Number of connectable IO Devices for RT, max.                               | 256  |
| — of which in line, max.  | 256  |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces  |
| — Number of IO Devices per tool, max.   | 8  |
| — Updating times  | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Update time for IRT   |  |
| — for send cycle of 250 µs  | 250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 µs of the isochronous OB is decisive                                    |
| — for send cycle of 500 µs  | 500 µs to 8 ms   |
| — for send cycle of 1 ms  | 1 ms to 16 ms  |
| — for send cycle of 2 ms  | 2 ms to 32 ms  |
| — for send cycle of 4 ms  | 4 ms to 64 ms  |
| — With IRT and parameterization of "odd" send cycles                          | Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)   |
| Update time for RT  |  |
| — for send cycle of 250 µs  | 250 µs to 128 ms   |
| — for send cycle of 500 µs  | 500 µs to 256 ms   |
| — for send cycle of 1 ms  | 1 ms to 512 ms   |
| — for send cycle of 2 ms  | 2 ms to 512 ms   |
| — for send cycle of 4 ms  | 4 ms to 512 ms   |
| PROFINET IO Device  |  |
| Services  |  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | No   |
| — IRT   | Yes  |
| — PROFIenergy   | Yes; per user program  |
| — Shared device   | Yes  |
| — Number of IO Controllers with shared device, max.                           | 4  |
| — activation/deactivation of I-devices  | Yes; per user program  |
| — Asset management record   | Yes; per user program  |
| 2. Interface  |  |
| Interface types   |  |
| ● RJ 45 (Ethernet)  | Yes; X2  |
| ● Number of ports   | 1  |
| ● integrated switch   | No   |
| Protocols   |  |
| ● IP protocol   | Yes; IPv4  |
| ● PROFINET IO Controller  | Yes  |
| ● PROFINET IO Device  | Yes  |
| ● SIMATIC communication   | Yes  |
| ● Open IE communication   | Yes; Optionally also encrypted   |
| ● Web server  | Yes  |
| ● Media redundancy  | No   |
| PROFINET IO Controller  |  |
| Services  |  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | No   |
| — Direct data exchange  | No   |
| — IRT   | No   |

|   |  |
|---|--|
| — PROFlenergy   | Yes; per user program  |
| — Prioritized startup   | No   |
| — Number of connectable IO Devices, max.                                      | 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  |
| — Number of connectable IO Devices for RT, max.                               | 32   |
| — of which in line, max.  | 32   |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces  |
| — Number of IO Devices per tool, max.   | 8  |
| — Updating times  | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |

#### Update time for RT

|                          |                |
|--------------------------|----------------|
| — for send cycle of 1 ms | 1 ms to 512 ms |
|--------------------------|----------------|

#### PROFINET IO Device

##### Services

|   |                       |
|---|-----------------------|
| — PG/OP communication                               | Yes                   |
| — Isochronous mode                                  | No                    |
| — IRT   | No                    |
| — PROFlenergy                                       | Yes; per user program |
| — Prioritized startup                               | No                    |
| — Shared device                                     | Yes                   |
| — Number of IO Controllers with shared device, max. | 4                     |
| — activation/deactivation of I-devices              | Yes; per user program |
| — Asset management record                           | Yes; per user program |

#### Interface types

##### RJ 45 (Ethernet)

|                                  |     |
|----------------------------------|-----|
| • 100 Mbps                       | Yes |
| • Autonegotiation                | Yes |
| • Autocrossing                   | Yes |
| • Industrial Ethernet status LED | Yes |

#### Protocols

|           |    |
|-----------|----|
| PROFIsafe | No |
|-----------|----|

##### Number of connections

|   |   |
|---|---|
| • Number of connections, max.                     | 256; via integrated interfaces of the CPU and connected CPs / CMs |
| • Number of connections reserved for ES/HMI/web   | 10  |
| • Number of connections via integrated interfaces | 128   |
| • Number of S7 routing paths                      | 16  |

##### Redundancy mode

|                     |     |
|---------------------|-----|
| • H-Sync forwarding | Yes |
|---------------------|-----|

##### Media redundancy

|  |  |
|--|--|
| — Media redundancy                     | only via 1st interface (X1)  |
| — MRP                                  | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client |
| — MRP interconnection, supported       | Yes; as MRP ring node according to IEC 62439-2 Edition 3.0                         |
| — MRPD                                 | Yes; Requirement: IRT  |
| — Switchover time on line break, typ.  | 200 ms; For MRP, bumpless for MRPD   |
| — Number of stations in the ring, max. | 50   |

##### SIMATIC communication

|                               |  |
|-------------------------------|--|
| • PG/OP communication         | Yes; encryption with TLS V1.3 pre-selected         |
| • S7 routing                  | Yes  |
| • Data record routing         | Yes  |
| • S7 communication, as server | Yes  |
| • S7 communication, as client | Yes  |
| • User data per job, max.     | See online help (S7 communication, user data size) |

##### Open IE communication

|   |          |
|---|----------|
| • TCP/IP  | Yes      |
| — Data length, max.                               | 64 kbyte |
| — several passive connections per port, supported | Yes      |
| • ISO-on-TCP (RFC1006)                            | Yes      |
| — Data length, max.                               | 64 kbyte |
| • UDP   | Yes      |

|  |  |
|--|--|
| — Data length, max.  | 2 kbyte; 1 472 bytes for UDP broadcast   |
| — UDP multicast  | Yes; max. 118 multicast circuits   |
| • DHCP   | Yes  |
| • DNS  | Yes  |
| • SNMP   | Yes  |
| • DCP  | Yes  |
| • LLDP   | Yes  |
| • Encryption   | Yes; Optional  |
| <b>Web server</b>  |  |
| • HTTP   | Yes; Standard and user pages   |
| • HTTPS  | Yes; Standard and user pages   |
| <b>OPC UA</b>  |  |
| • Runtime license required   | Yes; "Medium" license required   |
| • OPC UA Client  | Yes; Data Access (registered Read/Write), Method Call  |
| — Application authentication   | Yes  |
| — Security policies  | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256  |
| — User authentication  | "anonymous" or by user name & password   |
| — Number of connections, max.  | 10   |
| — Number of nodes of the client interfaces, recommended max.   | 2 000  |
| — Number of elements for one call of OPC-UA_NodeGetHandleList/OPC-UA_ReadList/OPC-UA_WriteList, max.   | 300  |
| — Number of elements for one call of OPC-UA_NameSpaceGetIndexList, max.                                | 20   |
| — Number of elements for one call of OPC-UA_MethodGetHandleList, max.                                  | 100  |
| — Number of simultaneous calls of the client instructions for session management, per connection, max. | 1  |
| — Number of simultaneous calls of the client instructions for data access, per connection, max.        | 5  |
| — Number of registerable nodes, max.   | 5 000  |
| — Number of registerable method calls of OPC-UA_MethodCall, max.                                       | 100  |
| — Number of inputs/outputs when calling OPC-UA_MethodCall, max.  | 20   |
| • OPC UA Server  | Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space                   |
| — Application authentication   | Yes  |
| — Security policies  | available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss |
| — User authentication  | "anonymous" or by user name & password   |
| — GDS support (certificate management)   | Yes  |
| — Number of sessions, max.   | 48   |
| — Number of accessible variables, max.   | 100 000  |
| — Number of registerable nodes, max.   | 20 000   |
| — Number of subscriptions per session, max.  | 50   |
| — Sampling interval, min.  | 100 ms   |
| — Publishing interval, min.  | 100 ms   |
| — Number of server methods, max.   | 50   |
| — Number of inputs/outputs per server method, max.   | 20   |
| — Number of monitored items, recommended max.  | 4 000; for 1 s sampling interval and 1 s send interval   |
| — Number of server interfaces, max.  | 10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"                 |
| — Number of nodes for user-defined server interfaces, max.   | 30 000   |
| • Alarms and Conditions  | Yes  |
| — Number of program alarms   | 200  |
| — Number of alarms for system diagnostics  | 100  |
| <b>Further protocols</b>   |  |
| • MODBUS   | Yes; MODBUS TCP  |
| <b>S7 message functions</b>  |  |
| Number of login stations for message functions, max.   | 64   |

|  |   |
|--|---|
| Program alarms                                   | Yes   |
| Number of configurable program messages, max.    | 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH |
| Number of loadable program messages in RUN, max. | 5 000   |
| Number of simultaneously active program alarms   |   |
| • Number of program alarms                       | 1 000   |
| • Number of alarms for system diagnostics        | 200   |
| • Number of alarms for motion technology objects | 160   |

### Test commissioning functions

|                                     |  |
|-------------------------------------|--|
| Joint commission (Team Engineering) | Yes; Parallel online access possible for up to 8 engineering systems |
| Status block                        | Yes; Up to 8 simultaneously (in total across all ES clients)         |
| Single step                         | No   |
| Number of breakpoints               | 8  |

### Status/control

|                                    |  |
|------------------------------------|--|
| • Status/control variable          | Yes  |
| • Variables                        | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters |
| • Number of variables, max.        |  |
| — of which status variables, max.  | 200; per job   |
| — of which control variables, max. | 200; per job   |

### Forcing

|                             |                           |
|-----------------------------|---------------------------|
| • Forcing                   | Yes                       |
| • Forcing, variables        | Peripheral inputs/outputs |
| • Number of variables, max. | 200                       |

### Diagnostic buffer

|                            |       |
|----------------------------|-------|
| • present                  | Yes   |
| • Number of entries, max.  | 3 200 |
| — of which powerfail-proof | 500   |

### Traces

|                                 |  |
|---------------------------------|--|
| • Number of configurable Traces | 4; Up to 512 KB of data per trace are possible |
|---------------------------------|--|

### Interrupts/diagnostics/status information

#### Diagnostics indication LED


|                                 |     |
|---------------------------------|-----|
| • RUN/STOP LED                  | Yes |
| • ERROR LED                     | Yes |
| • MAINT LED                     | Yes |
| • STOP ACTIVE LED               | Yes |
| • Connection display LINK TX/RX | Yes |

### Supported technology objects

|  |   |
|--|---|
| Motion Control   | Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool |
| • Number of available Motion Control resources for technology objects        | 2 400   |
| • Required Motion Control resources  |   |
| — per speed-controlled axis  | 40  |
| — per positioning axis   | 80  |
| — per synchronous axis   | 160   |
| — per external encoder   | 80  |
| — per output cam   | 20  |
| — per cam track  | 160   |
| — per probe  | 40  |
| • Positioning axis   |   |
| — Number of positioning axes at motion control cycle of 4 ms (typical value) | 11  |
| — Number of positioning axes at motion control cycle of 8 ms (typical value) | 20  |
| Controller   |   |
| • PID_Compact  | Yes; Universal PID controller with integrated optimization  |
| • PID_3Step  | Yes; PID controller with integrated optimization for valves   |
| • PID-Temp   | Yes; PID controller with integrated optimization for temperature  |
| Counting and measuring   |   |
| • High-speed counter   | Yes   |

### Ambient conditions

|                                      |  |
|--------------------------------------|--|
| Ambient temperature during operation |  |
| • horizontal installation, min.      | -30 °C; No condensation  |
| • horizontal installation, max.      | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the |

|  |  |
|--|--|
| <ul style="list-style-type: none"> <li>• vertical installation, min.</li> <li>• vertical installation, max.</li> </ul>   | display is switched off<br>-30 °C; No condensation<br>40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off |
| <b>Ambient temperature during storage/transportation</b>   |  |
| <ul style="list-style-type: none"> <li>• min.</li> <li>• max.</li> </ul>   | -40 °C<br>70 °C  |
| <b>Altitude during operation relating to sea level</b>   |  |
| <ul style="list-style-type: none"> <li>• Installation altitude above sea level, max.</li> </ul>  | 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual   |
| <b>configuration / header</b>  |  |
| configuration / programming / header   |  |
| Programming language   |  |
| — LAD  | Yes  |
| — FBD  | Yes  |
| — STL  | Yes  |
| — SCL  | Yes  |
| — CFC  | Yes  |
| — GRAPH  | Yes  |
| <b>Know-how protection</b>   |  |
| <ul style="list-style-type: none"> <li>• User program protection/password protection</li> <li>• Copy protection</li> <li>• Block protection</li> </ul>   | Yes<br>Yes<br>Yes  |
| <b>Access protection</b>   |  |
| <ul style="list-style-type: none"> <li>• protection of confidential configuration data</li> <li>• Password for display</li> <li>• Protection level: Write protection</li> <li>• Protection level: Read/write protection</li> <li>• Protection level: Write protection for Failsafe</li> <li>• Protection level: Complete protection</li> </ul> | Yes<br>Yes<br>Yes<br>Yes<br>No<br>Yes  |
| <b>programming / cycle time monitoring / header</b>  |  |
| <ul style="list-style-type: none"> <li>• lower limit</li> <li>• upper limit</li> </ul>   | adjustable minimum cycle time<br>adjustable maximum cycle time   |
| <b>Dimensions</b>  |  |
| Width  | 70 mm  |
| Height   | 147 mm   |
| Depth  | 129 mm   |
| <b>Weights</b>   |  |
| Weight, approx.  | 456 g  |
| <b>last modified:</b>  | 9/16/2022   |