



SIMATIC S7-1500F, CPU 1518F-4 PN/DP, central processing unit with 9 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFINET basic services, 4th interface: PROFIBUS, 1 ns bit-performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1518F-4PN/DP
HW functional status	FS10
Firmware version	V2.9
Product function	
<ul style="list-style-type: none"> I&M data 	Yes; I&M0 to I&M3
<ul style="list-style-type: none"> Isochronous mode 	Yes; Distributed and central; with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)
Engineering with	
<ul style="list-style-type: none"> STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V13 (FW V1.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul style="list-style-type: none"> Mains/voltage failure stored energy time 	5 ms
<ul style="list-style-type: none"> Repeat rate, min. 	1/s
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
I _t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul style="list-style-type: none"> integrated (for program) 	9 Mbyte

• integrated (for data)	60 Mbyte
Load memory	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	20 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
• Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
• Number range	0 ... 65 535
• Size, max.	1 Mbyte
FC	
• Number range	0 ... 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 µs
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	3
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max.	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
• Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte

Data blocks	
<ul style="list-style-type: none"> • Retentivity adjustable • Retentivity preset 	<p>Yes</p> <p>No</p>
Local data	
<ul style="list-style-type: none"> • per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
<ul style="list-style-type: none"> • Inputs • Outputs 	<p>32 kbyte; All inputs are in the process image</p> <p>32 kbyte; All outputs are in the process image</p>
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
— Outputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul style="list-style-type: none"> • Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
<ul style="list-style-type: none"> • integrated • Via CM 	<p>1</p> <p>8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total</p>
Number of IO Controllers	
<ul style="list-style-type: none"> • integrated • Via CM 	<p>2</p> <p>8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total</p>
Rack	
<ul style="list-style-type: none"> • Modules per rack, max. • Number of lines, max. 	<p>32; CPU + 31 modules</p> <p>1</p>
PtP CM	
<ul style="list-style-type: none"> • Number of PtP CMs 	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
<ul style="list-style-type: none"> • Type • Backup time • Deviation per day, max. 	<p>Hardware clock</p> <p>6 wk; At 40 °C ambient temperature, typically</p> <p>10 s; Typ.: 2 s</p>
Operating hours counter	
<ul style="list-style-type: none"> • Number 	16
Clock synchronization	
<ul style="list-style-type: none"> • supported • to DP, master • in AS, master • in AS, slave • on Ethernet via NTP 	<p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p>
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
<ul style="list-style-type: none"> • RJ 45 (Ethernet) • Number of ports • integrated switch 	<p>Yes; X1</p> <p>2</p> <p>Yes</p>
Protocols	
<ul style="list-style-type: none"> • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication 	<p>Yes; IPv4</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes; Optionally also encrypted</p>

<ul style="list-style-type: none"> • Web server • Media redundancy 	<p>Yes</p> <p>Yes; MRP Automanager according to IEC 62439-2 Edition 2.0</p>
PROFINET IO Controller	
Services	
<ul style="list-style-type: none"> — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFIenergy — Prioritized startup — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times 	<p>Yes</p> <p>Yes</p> <p>Yes; Requirement: IRT and isochronous mode (MRPD optional)</p> <p>Yes</p> <p>Yes; per user program</p> <p>Yes; Max. 32 PROFINET devices</p> <p>512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET</p> <p>64</p> <p>512</p> <p>512</p> <p>8; in total across all interfaces</p> <p>8</p> <p>The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data</p>
Update time for IRT	
<ul style="list-style-type: none"> — for send cycle of 125 µs — for send cycle of 187.5 µs — for send cycle of 250 µs — for send cycle of 500 µs — for send cycle of 1 ms — for send cycle of 2 ms — for send cycle of 4 ms — With IRT and parameterization of "odd" send cycles 	<p>125 µs</p> <p>187.5 µs</p> <p>250 µs to 4 ms</p> <p>500 µs to 8 ms</p> <p>1 ms to 16 ms</p> <p>2 ms to 32 ms</p> <p>4 ms to 64 ms</p> <p>Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)</p>
Update time for RT	
<ul style="list-style-type: none"> — for send cycle of 250 µs — for send cycle of 500 µs — for send cycle of 1 ms — for send cycle of 2 ms — for send cycle of 4 ms 	<p>250 µs to 128 ms</p> <p>500 µs to 256 ms</p> <p>1 ms to 512 ms</p> <p>2 ms to 512 ms</p> <p>4 ms to 512 ms</p>
PROFINET IO Device	
Services	
<ul style="list-style-type: none"> — PG/OP communication — Isochronous mode — IRT — PROFIenergy — Shared device — Number of IO Controllers with shared device, max. — activation/deactivation of I-devices — Asset management record 	<p>Yes</p> <p>No</p> <p>Yes; Minimum send cycle of 250 µs</p> <p>Yes; per user program</p> <p>Yes</p> <p>4</p> <p>Yes; per user program</p> <p>Yes; per user program</p>
2. Interface	
Interface types	
<ul style="list-style-type: none"> • RJ 45 (Ethernet) • Number of ports • integrated switch 	<p>Yes; X2</p> <p>1</p> <p>No</p>
Protocols	
<ul style="list-style-type: none"> • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy 	<p>Yes; IPv4</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes; Optionally also encrypted</p> <p>Yes</p> <p>No</p>
PROFINET IO Controller	
Services	
<ul style="list-style-type: none"> — PG/OP communication 	<p>Yes</p>

— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— PROFIenergy	Yes; per user program
— Prioritized startup	No
— Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFIenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
3. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X3
• Number of ports	1
• integrated switch	No
Protocols	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	No
• PROFINET IO Device	No
• SIMATIC communication	Yes
• Open IE communication	Yes
• Web server	Yes
4. Interface	
Interface types	
• RS 485	Yes; X4
• Number of ports	1
Protocols	
• PROFIBUS DP master	Yes
• PROFIBUS DP slave	No
• SIMATIC communication	Yes
PROFIBUS DP master	
• Number of connections, max.	48; for the integrated PROFIBUS DP interface
• Number of DP slaves, max.	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— Activation/deactivation of DP slaves	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
• Autonegotiation	Yes

<ul style="list-style-type: none"> • Autocrossing 	Yes
<ul style="list-style-type: none"> • Industrial Ethernet status LED 	Yes
RS 485	
<ul style="list-style-type: none"> • Transmission rate, max. 	12 Mbit/s
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
<ul style="list-style-type: none"> • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths 	384; via integrated interfaces of the CPU and connected CPs / CMs 10 320 64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Redundancy mode	
<ul style="list-style-type: none"> • H-Sync forwarding 	Yes
Media redundancy	
<ul style="list-style-type: none"> — Media redundancy — MRP — MRP interconnection, supported — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. 	only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50
SIMATIC communication	
<ul style="list-style-type: none"> • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client • User data per job, max. 	Yes Yes Yes Yes See online help (S7 communication, user data size)
Open IE communication	
<ul style="list-style-type: none"> • TCP/IP <ul style="list-style-type: none"> — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006) <ul style="list-style-type: none"> — Data length, max. • UDP <ul style="list-style-type: none"> — Data length, max. — UDP multicast • DHCP • DNS • SNMP • DCP • LLDP • Encryption 	Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; 128 multicast circuits (of which max. 5 via X1) Yes Yes Yes Yes Yes Yes Yes; Optional
Web server	
<ul style="list-style-type: none"> • HTTP • HTTPS 	Yes; Standard and user pages Yes; Standard and user pages
OPC UA	
<ul style="list-style-type: none"> • Runtime license required • OPC UA Client <ul style="list-style-type: none"> — Application authentication — Security policies — User authentication — Number of connections, max. — number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC-UA_NodeGetHandleList/OPC-UA_ReadList/C max. — Number of elements for one call of OPC-UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC-UA_MethodGetHandleList, max. — number of simultaneous calls of the client instructions for session management, per connection, max. 	Yes Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1

— number of simultaneous calls of the client instructions for data access, per connection, max.	5
— Number of registerable nodes, max.	5 000
— Number of registerable method calls of OPC-UA_MethodCall, max.	100
— Number of inputs/outputs when calling OPC-UA_MethodCall, max.	20
● OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	64
— Number of accessible variables, max.	200 000
— Number of registerable nodes, max.	50 000
— Number of subscriptions per session, max.	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
— Number of server methods, max.	100
— Number of inputs/outputs per server method, max.	20
— number of monitored items, recommended max.	10 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
— Number of nodes for user-defined server interfaces, max.	30 000
● Alarms and Conditions	
— Number of program alarms	400
— Number of alarms for system diagnostics	200
Further protocols	
● MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
● Number of program alarms	4 000
● Number of alarms for system diagnostics	1 000
● Number of alarms for motion technology objects	480
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	20
Status/control	
● Status/control variable	Yes; without fail-safe
● Variables	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
● Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
● Forcing	Yes; without fail-safe
● Forcing, variables	peripheral inputs/outputs (without fail-safe)
● Number of variables, max.	200
Diagnostic buffer	
● present	Yes
● Number of entries, max.	3 200
— of which powerfail-proof	1 000

Traces	
• Number of configurable Traces	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
• Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
• Number of available Motion Control resources for technology objects	15 360
• Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
• Positioning axis	
— Number of positioning axes at motion control cycle of 4 ms (typical value)	140
— Number of positioning axes at motion control cycle of 8 ms (typical value)	192
Controller	
• PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
• High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
• Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time of 100 hours)	
— Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
— High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
• horizontal installation, min.	0 °C
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
• User program protection/password protection	Yes

• Copy protection	Yes
• Block protection	Yes
Access protection	
• Password for display	Yes
• Protection level: Write protection	Yes; Specific write protection both for Standard and for Failsafe
• Protection level: Read/write protection	Yes
• Protection level: Write protection for Failsafe	Yes
• Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 988 g
last modified:	4/1/2022 