## **SIEMENS**

## Data sheet

## 6ES7211-1AE40-0XB0

SIMATIC S7-1200, CPU 1211C, COMPACT CPU, DC/DC/DC, ONBOARD I/O: 6 DI 24V DC; 4 DO 24 V DC; 2 AI  $\,$  0 - 10V DC, POWER SUPPLY: DC 20.4 - 28.8 V DC, PROGRAM/DATA

MEMORY: 50 KB



General information	
Product type designation	CPU 1211C DC/DC/DC
Firmware version	V4.2
Engineering with	
Programming package	STEP 7 V14 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Load voltage L+	
Rated value (DC)	24 V
<ul> <li>permissible range, lower limit (DC)</li> </ul>	20.4 V
• permissible range, upper limit (DC)	28.8 V
Input current	
Current consumption (rated value)	300 mA; CPU only
Current consumption, max.	900 mA; CPU with all expansion modules

Inrush current, max.	12 A; at 28.8 V DC
	0.5 A <sup>2</sup> ·s
Output current	750 mA. May 5 V DO for OM
for backplane bus (5 V DC), max.	750 mA; Max. 5 V DC for CM
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	8 W
M	
Memory Work memory	
• integrated	50 kbyte
expandable	No
Load memory	
• integrated	1 Mbyte
Plug-in (SIMATIC Memory Card), max.	with SIMATIC memory card
Backup	,
• present	Yes
maintenance-free	Yes
without battery	Yes
·	
CPU processing times	
for bit operations, typ.	0.085 µs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.3 µs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of
	addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	restriction, the entire working memory can be used
• Number, max.	Limited only by RAM for code
- Number, max.	
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	10 kbyte
max.	
Number, max.	4 kbyte; Size of bit memory address area
Local data	
• per priority class, max.	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2
por priority oraco, max.	to 26: 6 KB
Address	
Address area Process image	
1 100ess illiage	

Inputs, adjustable	1 kbyte
Outputs, adjustable	1 kbyte
Hardware configuration	
Hardware configuration  Number of modules per system, max.	3 communication modules, 1 signal board
	o osimilamounomisso, i signamouno
Time of day	
Clock	V
<ul> <li>Hardware clock (real-time)</li> </ul>	Yes
Backup time	480 h; Typical
<ul> <li>Deviation per day, max.</li> </ul>	+/- 60 s/month at 25 °C
Digital inputs	
Number of digital inputs	6; Integrated
<ul> <li>of which inputs usable for technological functions</li> </ul>	3; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	6
Input voltage	
Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input current	
● for signal "1", typ.	4 mA; nominal
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	$0.1  /  0.2  /  0.4  /  0.8  /  1.6  /  3.2  /  6.4  /  10.0  /  12.8  /  20.0 \; \mu s; \; 0.05  /  0.1 \\ /  0.2  /  0.4  /  0.8  /  1.6  /  3.2  /  6.4  /  10.0  /  12.8  /  20.0 \; ms$
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for counter/technological functions	
— parameterizable	Single phase : 3 @ 100 kHz, differential: 3 @ 80 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; For technological functions: No
Digital outputs	
Number of digital outputs	4
<ul><li>of which high-speed outputs</li></ul>	4; 100 kHz Pulse Train Output
Limitation of inductive shutdown voltage to	L+ (-48 V)
Switching capacity of the outputs	

<ul><li>with resistive load, max.</li></ul>	0.5 A
● on lamp load, max.	5 W
Output voltage	
• for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V
Output current	
● for signal "1" rated value	0.5 A
• for signal "0" residual current, max.	0.1 mA
Output delay with resistive load	
• "0" to "1", max.	1 µs
• "1" to "0", max.	5 µs
Switching frequency	
• of the pulse outputs, with resistive load, max.	100 kHz
Cable length	
• shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs  Number of analog inputs	2
Input ranges	2
• Voltage	Yes
Input ranges (rated values), voltages	166
• 0 to +10 V	Yes
• Input resistance (0 to 10 V)	≥100k ohms
Cable length	2100K 011110
• shielded, max.	100 m; twisted and shielded
Silicided, Hax.	700 11, 111000 010 011000
Analog outputs	
Number of analog outputs	0
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
Resolution with overrange (bit including sign),	10 bit
max.	
<ul> <li>Integration time, parameterizable</li> </ul>	Yes
<ul><li>Conversion time (per channel)</li></ul>	625 µs
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
1. Interface	
Interface type	PROFINET
Physics	Ethernet
Isolated	Yes

Autoregotiation Autorossing Yes  Autorossing Yes  Interface types  • Number of ports • integrated switch No  Functionality  • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Yes • Media redundancy PROFINET IO Controller • Transmission rate, max.  Services  — PG/OP communication — S7 routing — Isochronous mode — Open IE communication — S7 routing — IRT — MRP — MRP — MRPD — PROFInergy — Prioritized startup — Number of Io devices with prioritized startup, max. — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Activation/deactivation of IO Devices — Number of IO Devices that can be simultaneously activated/deactivated, max. — Updating time  Tes Services  The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO Devices and the quantity of configured user data.	automatic detection of transmission rate	Yes
Autocrossing Nes Interface types  • Number of ports • Integrated switch • No  Functionality • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy • PROFINET IO Controller • Transmission rate, max.  Services  - PG/OP communication - S7 routing - Isochronous mode - Open IE communication - Yes - IRT - MRP - MRP - MRPD - No - PROFInergy - No - PROFInergy - No - PROFlenergy - No - PROFlenergy - No - Prointized startup - Number of IO devices with prioritized startup, max Number of connectable IO Devices, max Number of connectable IO Devices for RT, max Of which in line, max Of which in line, max Updating time  PROFINET IO Device  Services  - PG/OP communication - S7 routing - S8 - S4		
Interface types  • Number of ports • integrated switch  FROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Yes • Media redundancy • Mobiserver • Transmission rate, max.  Services  — PG/OP communication — S7 routing — Isochronous mode — Open IE communication — Yes — IRT — No — MRP — MRPD — No — PROFlenergy — Prioritized startup — Prioritized startup — Number of IO devices with prioritized startup, max. — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — Of which in line, max. — Activation/deactivation of IO Devices — Number of IO Devices that can be simultaneously activated/deactivated, max. — Updating time  PROFINET IO Device  Services  — PG/OP communication  1 100 Mbit/s  1 100 Mb		Yes
Integrated switch  Functionality  PROFINET IO Controller PROFINET IO Device PROFINET IO Device SiMATIC communication Yes SiMATIC communication Yes Media redundancy No  PROFINET IO Controller Transmission rate, max. 100 Mbit/s  Services  PG/OP communication Yes No PROFINET IO Controller  Transmission rate, max. 100 Mbit/s  Services  PG/OP communication Yes Sorvices  PG/OP communication Yes No Popen IE communication Yes No PROFINET IO Controller  No PROFINET IO Controller  Profile communication Yes No PROFINET IO Controller  Transmission rate, max.  No Popen IE communication Yes No PROFINET IO Controller  No PROFINET IO Controller  The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  PROFINET IO Device  Services  PG/OP communication Yes Yes Profiner IO Devices PROFINET IO Devices PYES PROFINET IO Devices PYES PROFINET IO Devices PYES PYES PYES PYES PYES PYES PYES	Interface types	
Integrated switch  Integrated s		1
Functionality  PROFINET IO Device Yes SIMATIC communication Yes SIMATIC communication Yes Web server Yes Media redundancy No PROFINET IO Controller  Transmission rate, max. 100 Mbit/s Services  PG/OP communication Yes Services  PROFInergy No PROFilenergy No Prioritized startup Yes Services  Number of Connectable IO Devices, max. 16 Services Number of connectable IO Devices for RT, max. Services Number of IO Devices that can be simultaneously activated/deactivated, max. Updating time  The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  Services  PG/OP communication Yes Services  PG/OP communication Yes Services  PG/OP communication Yes Services	·	No
PROFINET IO Device SIMATIC communication Open IE communication Yes Web server Media redundancy PROFINET IO Controller Transmission rate, max. Services  - PG/OP communication Yes - S7 routing - Isochronous mode - Open IE communication - RT - MRP - MRP - MRP - MRPD - PROFienergy - Prioritized startup - Number of IO devices with prioritized startup, max Number of connectable IO Devices, max Number of IO Devices that can be simultaneously activated/deactivated, max Updating time  PROFINET IO Device  Services  - PG/OP communication  Yes - No - RT - MRP - MRPD - No - PROFINET IO Device - Number of IO devices that can be simultaneously activated/deactivated, max Updating time  The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  Services - PG/OP communication - S7 routing  Yes - S7 routing  Yes	Functionality	
SIMATIC communication Open IE communication Web server Media redundancy No  PROFINET IO Controller  Transmission rate, max.  Services  - PG/OP communication Yes - S7 routing - Isochronous mode - Open IE communication - S7 routing - IRT - MRP - MRP - MRPD - PROFIenergy - Prioritized startup - Number of IO devices with prioritized startup, max Number of connectable IO Devices, max Number of Connectable IO Devices for RT, max Activation/deactivation of IO Devices - Number of IO Devices that can be simultaneously activated/deactivated, max Updating time  PROFINET IO Device  Services - PG/OP communication Yes - S7 routing Yes	PROFINET IO Controller	Yes
Open IE communication  Web server  Media redundancy  PROFINET IO Controller  Transmission rate, max.  PG/OP communication  Services  PG/OP communication  Soft routing  Isochronous mode  Open IE communication  IRT  MNO  MRP  MRP  MRP  MRPD  NO  PROFlenergy  Prioritized startup  No  Number of IO devices with prioritized startup, max.  Number of connectable IO Devices, max.  Number of connectable IO Devices for RT, max.  Of which in line, max.  Activation/deactivation of IO Devices  No  No  He minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  Services  PG/OP communication  Yes  PS7 routing  Yes	PROFINET IO Device	Yes
Web server  Media redundancy  PROFINET IO Controller  Transmission rate, max.  Services  - PG/OP communication - S7 routing - Isochronous mode - Open IE communication - IRT - MRP - MRP - MRP - MRPD - PROFIenergy - No - Proirtized startup - Number of IO devices with prioritized startup, max Number of connectable IO Devices, max Number of which in line, max of which in line, max Activation/deactivation of IO Devices - Number of IO Devices that can be simultaneously activated/deactivated, max Updating time  PROFINET IO Device  Services - PG/OP communication  Yes - S7 routing  Yes - S7 routing  Yes - Ves - Ves - PG/OP communication - Yes - S7 routing  Yes - S7 routing  Yes - Ves - Ves - Ves - Ves - S7 routing - Yes - S7 routing - Yes - Ves - Ves - Ves - Ves - Ves - Ves - S7 routing - Yes - Ves - Ves - Ves - Ves - Ves - Ves - S7 routing - Yes - Ves - S7 routing - Yes - Ves - V	SIMATIC communication	Yes
• Web server     • Media redundancy     • Media redundancy PROFINET IO Controller      • Transmission rate, max.     100 Mbit/s  Services     — PG/OP communication     — S7 routing     — Isochronous mode     — Open IE communication     — IRT     — MRP     — MRPD     — MRPD     — PGFlenergy     — No     — Proritized startup     — Prioritized startup     — Number of IO devices with prioritized startup, max.     — Number of connectable IO Devices, max.     — Number of connectable IO Devices for RT, max.     — of which in line, max.     — of which in line, max.     — Updating time  PROFINET IO Device  Services     — PG/OP communication     Yes     — PG/OP communication     Yes     — S7 routing     Yes	Open IE communication	Yes
PROFINET IO Controller  ● Transmission rate, max.  Services  — PG/OP communication Yes — S7 routing Yes — Isochronous mode No — Open IE communication Yes — IRT No — MRP Yes — MRPD No — PROFIenergy No — Prioritized startup Yes — Number of IO devices with prioritized startup, max. — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Activation/deactivation of IO Devices Yes — Number of IO Devices that can be simultaneously activated/deactivated, max. — Updating time The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  Services — PG/OP communication Yes — S7 routing Yes		Yes
PROFINET IO Controller  Transmission rate, max.  Services  PG/OP communication S7 routing S9 routin	Media redundancy	No
• Transmission rate, max.  Services  - PG/OP communication Yes - S7 routing Yes - Isochronous mode No - Open IE communication Yes - IRT No - MRP Yes - MRPD No - PROFINET IO Device - Number of IO devices - Number of IO Device - Number of IO Device - Number of IO Device - Number of IO Devices - Number of IO Devices that can be simultaneously activated/deactivated, max Updating time - PROFINET IO Device - S6r voicing - PG/OP communication Yes - PG/OP communication Yes - S7 routing - Yes - PG/OP communication - Yes - S7 routing - Yes - Note Services - PG/OP communication - Yes - Yes - S7 routing - Yes - Yes - Note Services - PG/OP communication - Yes - S7 routing - Yes - Yes - Note Services - PG/OP communication - Yes	•	
Services		100 Mbit/s
- S7 routing Yes - Isochronous mode No - Open IE communication Yes - IRT No - MRP Yes - MRPD No - PROFlenergy No - Prioritized startup Yes - Number of IO devices with prioritized startup, max Number of connectable IO Devices, max Number of connectable IO Devices for RT, max Of which in line, max Activation/deactivation of IO Devices Yes - Number of IO Devices that can be simultaneously activated/deactivated, max Updating time The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  Services - PG/OP communication Yes - S7 routing Yes		
- S7 routing Yes - Isochronous mode No - Open IE communication Yes - IRT No - MRP Yes - MRPD No - PROFlenergy No - Prioritized startup Yes - Number of IO devices with prioritized startup, max Number of connectable IO Devices, max. 16 - Number of connectable IO Devices for RT, max of which in line, max. 16 - Activation/deactivation of IO Devices Yes - Number of IO Devices that can be simultaneously activated/deactivated, max Updating time The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  Services - PG/OP communication Yes - S7 routing Yes	— PG/OP communication	Yes
Isochronous mode Open IE communication IRT IRT MRP MRP MRPD MRPD PROFlenergy Prioritized startup Number of IO devices with prioritized startup, max Number of connectable IO Devices, max Number of connectable IO Devices for RT, max of which in line, max of which in line, max Activation/deactivation of IO Devices Number of IO Devices that can be simultaneously activated/deactivated, max Updating time We minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device PG/OP communication S7 routing Yes S7 routing Yes	— S7 routing	Yes
Open IE communication IRT MRP MRPP MRPD MRPD PROFlenergy Prioritized startup Number of IO devices with prioritized startup, max Number of connectable IO Devices, max Number of connectable IO Devices for RT, max of which in line, max of which in line, max Activation/deactivation of IO Devices Number of IO Devices that can be simultaneously activated/deactivated, max Updating time Updating time The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  Services PG/OP communication S7 routing Yes Yes	-	No
— IRT — MRP — MRPD — MRPD — No — PROFlenergy — Prioritized startup — Number of IO devices with prioritized startup, max. — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — of which in line, max. — Activation/deactivation of IO Devices — Number of IO Devices that can be simultaneously activated/deactivated, max. — Updating time  The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  Services — PG/OP communication — S7 routing  Yes		Yes
		No
- MRPD - PROFlenergy - Prioritized startup - Number of IO devices with prioritized startup, max Number of connectable IO Devices, max Number of connectable IO Devices for RT, max Number of connectable IO Devices for RT, max of which in line, max of which in line, max Activation/deactivation of IO Devices - Number of IO Devices that can be simultaneously activated/deactivated, max Updating time - The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  Services - PG/OP communication - S7 routing - Yes		Yes
- PROFlenergy		No
- Prioritized startup - Number of IO devices with prioritized startup, max Number of connectable IO Devices, max Number of connectable IO Devices for RT, max Of which in line, max of which in line, max Activation/deactivation of IO Devices - Number of IO Devices that can be simultaneously activated/deactivated, max Updating time - The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  Services - PG/OP communication - S7 routing  Yes		No
<ul> <li>Number of IO devices with prioritized startup, max.</li> <li>Number of connectable IO Devices, max.</li> <li>Number of connectable IO Devices for RT, max.</li> <li>of which in line, max.</li> <li>Activation/deactivation of IO Devices</li> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>Updating time</li> <li>The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.</li> </ul> PROFINET IO Device Services <ul> <li>PG/OP communication</li> <li>Yes</li> <li>Yes</li> </ul>		Yes
startup, max.  — Number of connectable IO Devices, max.  — Number of connectable IO Devices for RT, max.  — of which in line, max.  — of which in line, max.  — Activation/deactivation of IO Devices  — Number of IO Devices that can be simultaneously activated/deactivated, max.  — Updating time  The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  Services  — PG/OP communication  Yes  — S7 routing  Yes	·	
<ul> <li>Number of connectable IO Devices, max.</li> <li>Number of connectable IO Devices for RT, max.</li> <li>of which in line, max.</li> <li>Activation/deactivation of IO Devices</li> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>Updating time</li> <li>The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.</li> </ul> PROFINET IO Device Services <ul> <li>PG/OP communication</li> <li>Yes</li> <li>S7 routing</li> </ul> Yes Yes		
<ul> <li>Number of connectable IO Devices for RT, max.</li> <li>of which in line, max.</li> <li>Activation/deactivation of IO Devices</li> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>Updating time</li> <li>The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.</li> </ul> PROFINET IO Device Services <ul> <li>PG/OP communication</li> <li>Yes</li> <li>S7 routing</li> </ul>		16
max.  — of which in line, max.  — Activation/deactivation of IO Devices  — Number of IO Devices that can be simultaneously activated/deactivated, max.  — Updating time  The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  Services  — PG/OP communication — S7 routing  Yes  Yes	<ul> <li>Number of connectable IO Devices for RT,</li> </ul>	16
— Activation/deactivation of IO Devices  — Number of IO Devices that can be simultaneously activated/deactivated, max.  — Updating time  The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  Services  — PG/OP communication — S7 routing  Yes  Yes  Yes		
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>Updating time</li> <li>The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.</li> <li>PROFINET IO Device</li> <li>Services</li> <li>PG/OP communication</li> <li>Yes</li> <li>S7 routing</li> </ul>	— of which in line, max.	16
simultaneously activated/deactivated, max.  — Updating time  The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  Services  — PG/OP communication — S7 routing  Yes  Yes	<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.  PROFINET IO Device  Services  — PG/OP communication — S7 routing  Yes  Yes		8
Services  PG/OP communication Yes S7 routing Yes	— Updating time	communication component set for PROFINET IO, on the number
<ul><li>— PG/OP communication</li><li>— S7 routing</li><li>Yes</li><li>Yes</li></ul>	PROFINET IO Device	
— S7 routing	Services	
or rouning	— PG/OP communication	Yes
— Isochronous mode No	— S7 routing	Yes
	— Isochronous mode	No

— Open IE communication	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared	2
device, max.	

Protocols	
Supports protocol for PROFINET IO	Yes
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes; CM 1243-2 required
Protocols (Ethernet)	
• TCP/IP	Yes
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Further protocols	
• MODBUS	Yes

Communication functions	
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	8 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	8 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
Web server	
• supported	Yes
<ul> <li>User-defined websites</li> </ul>	Yes
Number of connections	
• overall	16; dynamically

Test commissioning functions

Status/control	
Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
• Forcing	Yes
Diagnostic buffer	
• present	Yes
Traces	
Number of configurable Traces	2
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Integrated Functions	
Number of counters	6
Counting frequency (counter) max.	100 kHz
Frequency meter	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	4; With integrated outputs
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	4
Limit frequency (pulse)	100 kHz
Potential separation	
Potential separation digital inputs	
<ul> <li>Potential separation digital inputs</li> </ul>	No
<ul> <li>between the channels, in groups of</li> </ul>	1
Potential separation digital outputs	
Potential separation digital outputs	Yes
<ul><li>between the channels</li></ul>	No
• between the channels, in groups of	1
EMC	
Interference immunity against discharge of static electri	city
<ul> <li>Interference immunity against discharge of static electricity acc. to IEC 61000-4-2</li> </ul>	Yes
Test voltage at air discharge	8 kV

Took well-one of control discharge	6 kV
Test voltage at contact discharge  Interference immunity to cable-borne interference	O RV
· · · · · · · · · · · · · · · · · · ·	Yes
<ul> <li>Interference immunity on supply lines acc. to IEC 61000-4-4</li> </ul>	res
<ul> <li>Interference immunity on signal cables acc. to IEC 61000-4-4</li> </ul>	Yes
Interference immunity against voltage surge	
• on the supply lines acc. to IEC 61000-4-5	Yes
Interference immunity against conducted variable distur	bance induced by high-frequency fields
<ul> <li>Interference immunity against high-frequency radiation acc. to IEC 61000-4-6</li> </ul>	Yes
Emission of radio interference acc. to EN 55 011	
Limit class A, for use in industrial areas	Yes; Group 1
• Limit class B, for use in residential areas	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Degree and class of protection	
Degree of protection acc. to EN 60529	
• IP20	Yes
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
Marine approval	Yes
Ambient conditions	
Free fall	
● Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-20 °C
• max.	60 °C
• horizontal installation, min.	-20 °C
<ul> <li>horizontal installation, max.</li> </ul>	60 °C
• vertical installation, min.	-20 °C
• vertical installation, max.	50 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	
Operation, min.	795 hPa
Operation, max.	1 080 hPa

<ul><li>Storage/transport, min.</li><li>Storage/transport, max.</li><li>permissible operating height</li></ul>	660 hPa 1 080 hPa -1000 to 2000 m
Relative humidity	
<ul><li>Operation, max.</li></ul>	95 %; no condensation
Vibrations	
<ul><li>Vibrations</li></ul>	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
<ul> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	Yes
Shock test	
• tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Extended ambient conditions	
Pollutant concentrations	
— SO2 at RH < 60% without condensation	S02: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60% condensation-free
Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— SCL	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
Protection level: Write protection	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
Cycle time monitoring	
• adjustable	Yes
Dimensions	
Width	90 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	370 g
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